



2780 Waterfront Pkwy. E. Dr. Suite 200 Indianapolis, IN 46214  
Phone: 317-328-5660 Fax: 317-328-5668 Sales: 1-800-437-3188 www.calumetspecialty.com

## CALUMET WAXES OVERVIEW

Calumet produces waxes as a by-product from the refinement of lubricant base oils in Shreveport, LA. Based on the viscosities of the lube cuts, refined waxes are produced which have application into most areas of wax consumption including candles, boxboard saturation and coating, hot melt adhesives, rubber, PVC processing, personal care, crayons, polishes, board emulsions and many more.

As a refiner of crude oil with solvent extraction processing, Calumet is one of only three producers in North America that begin with crude and finish waxes to a fully refined state. This capability allows Calumet to be a reliable and quality supplier to the market, whereas today, upwards of 40% of the US wax market is dependent on imported wax. With refined wax production of 150M pounds per year, Calumet offers a broad spectrum of petroleum waxes as:

- Fully Refined Paraffin
- Scale Wax
- Slack Wax
- Soft Wax
- Modified Soft Waxes
- Unfinished Petrolatum
- Finished Petrolatum
- Microcrystalline Wax
- Formulated Waxes

Calumet also has wax production capability at our Penreco white oil and petrolatum processing plant in Karns City, Pa. (Karns City is located one hour north of Pittsburgh, PA.) Karns City produces select waxes for uses in candles, personal care, chewing gum base and coatings among others. With enhanced blending and formulation capabilities, Karns City is able to deliver customized products for those customers with more specific requirements. Packaged waxes are offered and prepared on the outside via qualified and reliable facilities within the U.S. Either direct from these facilities or via our Dallas, TX warehouse. Calumet furnishes waxes in liquid form via tank car, tank truck, iso-containers. Calumet can also provide packaged wax in quantities from one pallet to full truckloads.



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Calumet's sampling and testing procedures in effect at the time of production will be used for certification testing. Results may be based on tank certification, manufacturing data, periodic testing and/or most recent product restock. Typical values only represent the values one would expect if the property were tested in our laboratories with our test methods on the specified date. Some product properties are not frequently measured, and accordingly typical values are not based on a statistically relevant number of tests. The information in this document relates only to the named product. The user is solely responsible for all determination regarding any use and any process.

