



DRAKESOL[®] SPECIALTY SOLVENTS

Calumet Specialty Products Partners, L.P. produces a full line of Aliphatic Solvents. Our Drakesol products are specialty aliphatic solvents with low aromatics and optimal boiling ranges that are suitable for use in a wide variety of FDA applications.

Our unique capabilities allow us to offer custom solvents blended to order which are deliverable in a variety of containers including drums, totes, flexi-bags, iso-containers, truckload and railcar quantities.

Our goal is to provide a product that compliments and provides a performance advantage for your finished

DRAKESOL GRADES

PHYSICAL PROPERTIES	Test Method	165	165 AT	205	220	260	260 AT	305
Gravity, API, 60°F	D4052	47.8	49.0	44.6	41.3	40.3	38.7	33.1
Specific Gravity, 60/60°F	D4052	0.789	0.7835	0.8036	0.8189	0.8237	0.8313	0.8596
Flash, PMCC, °F	D93	164	158	202	243	268	293	333
Color (Saybolt)	D156	30	30	30	30	30	30	30
Kauri-Butanol Value	D1133	28.6	28.9	27.6	26.3	23.9	22.2	22.7
Refractive Index @ 20°C	D1218	1.4364	1.4356	1.4427	1.4494	1.4532	1.4551	1.4684
Distillation Range, °F	D86							
IBP		385	379	432	484	510	523	604
50%		407	395	446	501	539	552	622
EP		459	442	478	535	588	632	654
FDA 21 CFR 172.884	FDA	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 178.3650	FDA	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 573.740	FDA	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 573.680	FDA	PASS	PASS	PASS	PASS	PASS	PASS	PASS
FDA 21 CFR 178.3620 (b)	FDA	N/A	N/A	PASS	PASS	PASS	PASS	PASS
FDA 21 CFR 172.878	FDA	N/A	N/A	N/A	N/A	N/A	PASS	N/A

TECHNICAL ASSISTANCE

For product or technical questions contact your Sales Representative or Calumet Product Support.

Product Support:
800-437-3188
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www.calumetspecialty.com

Calumet Can Custom Blend to Meet Specific Customer Requirements