



DRAKESOL[®] SPECIALTY SOLVENTS

Calumet Specialty Products Partners, L.P. produces a full line of Aliphatic Solvents. Our Drakesol products are specialty aliphatic solvents with low aromatics and optimal boiling ranges that are suitable for use in a wide variety of FDA applications.

Our unique capabilities allow us to offer custom solvents, which are blended to order, and available in a variety of containers including drums, totes, flexi-bags, iso-containers, truckload, and railcar.

PROPERTIES	METHOD	165	165 AT	205	205 AT	220	260	260 AT	305
API Gravity @ 60°F	ASTM D4052	48.6	48.8	45.4	44.6	42.7	41.8	38.7	33.9
Specific Gravity, 60/60°F	ASTM D4052	0.7952	0.7844	0.7999	0.8036	0.8126	0.8164	0.8313	0.8550
Flash Point, PMCC (°F)	ASTM D93	158	165	202	202	240	263	293	332
Color, Saybolt	ASMT D156	30	30	30	30	30	30	30	30
Kauri-Butanol Value	ASTM D1133	30.2	28.3	26.7	27.6	25.0	23.2	22.8	22.7
Refractive Index @ 20°C	ASTN D1218	1.4348	1.4330	1.4416	1.4427	1.446	1.4488	1.4545	1.4689
Distillation Range (°F)	ASTM D86								
IBP		376	381	432	434	485	511	511	603
50%		393	391	443	446	502	541	541	614
EP		449	467	474	478	538	594	594	637
FDA 21 CFR 172.884	FDA	PASS	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 178.3650	FDA	PASS	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 573.740	FDA	PASS	PASS	PASS	PASS	PASS	PASS	PASS	N/A
FDA 21 CFR 573.680	FDA	PASS	PASS	PASS	PASS	PASS	PASS	PASS	PASS
FDA 21 CFR 178.3620 (b)	FDA	N/A	N/A	PASS	PASS	PASS	PASS	PASS	PASS
FDA 21 CFR 172.878	FDA	N/A	N/A	N/A	N/A	N/A	N/A	PASS	N/A

TECHNICAL ASSISTANCE

For product or technical questions contact your Sales Representative or Calumet Product Support.

Product Support:
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Calumet Can Custom Blend to Meet Specific Customer Requirements